Status: December 2022 Vario® DoubleFit+ 1.0

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## Vario® DoubleFit+ Multi-component adhesive sealant

Properties	Sign	Unit	Performance characteristics	Norms			
Material			2 adhesive sealants based on modified acrylate dispersions	-			
Temperature resistance		°C	- 40 to + 100 (after curing)	-			
Processing temperature		°C	from - 5 to + 40	-			
Consistency			Pasty-elastic	-			
Curing rate			Approx. 2 mm/24h at 23 °C and 50% rel. humidity (adhesion of ISOVER Vario® vapour retarders on absorbent substrate). For deviating conditions the curing rate differs from this data. Note on color change: The green/yellow colors combination becomes darker after curring.	-			
Resistance to ageing			Permanent elastic adhesive behaviour	-			
Shelf life		°C	24 months for a storage temperature from + 5 to + 35 (pH-value can decrease slightly during storage)	-			
pH-value			7 to 8	-			
UV resistance			Should be protected against UV radiation	-			
Environmentally friendly	<ul> <li>Free of solvents, isocyanates, PVC, heavy metals and halogens.</li> <li>Odour-neutral</li> <li>Only REACH-registered raw materials are used.</li> <li>No subject to labelling acc. to valid Ordinance on Hazardous Substances and to guidelines of the CLP regulation.</li> </ul>						
Suitable substrates	Masonry, concrete, aerated concrete, plaster, wood and metal						
Application	For airtight connections of the ISOVER Vario® smart vapour retarders to building components. Also suitable with PE-foils.						
Instructions for use	- The su	<ul> <li>The substrate has to be dry, clean and viable.</li> <li>The substrate and/or smart vapour retarder has to be absorbent or open to diffusion.</li> <li>In case of uncertainties regarding adhesion to the substrate, a test adhesion should be performed, if necessary, using a supporting lath.</li> </ul>					
Processing instructions	<ul> <li>The sealant is frost-resistant to -30 °C, but has to reach processing temperature before processing.</li> <li>Apply the sealant with a bead diameter of 6 – 8 mm, with good adhesion to the substrate.</li> <li>Press the smart vapour retarder on the bead between two fingers, so that the thickness of the sealant is &gt; 4 mm in the middle of the bead and 1 – 2 mm at the edges.</li> </ul>						
EMICODE® EC1 PLUS	emissio (instead Even af indepen EMICO	ISOVER products with the seal EMICODE® EC1 PLUS are more than ten times lower in emission as required by EU. This way after 28 days TVOC-Values of at most 60 $\mu g/m^3$ (instead of the EU-critical value 1,000 $\mu g/m^3$ ) are achieved. Even after initial testing the products are tested repeatedly and on a random basis by independent laboratories regarding VOC, carcinogenic materials and solvents. The EMICODE-Seal on ISOVER Vario® products is a sign of high sustainable environmental quality, healthy indoor air and very low emissions.					
A+ (VOC-Decree)	présent (très fai (Informa	ant un ri bles émi ation abo	r le niveau d'émission de substances volatiles dans l'air intérieur, sque de toxicité par inhalation, sur une échelle de classe allant de A+issions) à C (fortes émissions).  but the degree of emission of volatile substances in indoor air that depicting inhalation, on a scale of A+ (very low emission) to C (high emission).				

Delivery forms									
	m²/roll	Pieces/package	Packages/pallet	Content ml	Width mm	R <sub>D</sub>			
Cartridge	-	12	75	310	-	-			

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